



SKU : 100116

The die sinking EDM machines of the ZNC EDM series are used in mold and tool making to reproduce injection molds or matrices with high precision and surface quality. The series is characterized by high-quality components designed for continuous operation. The models have already proven themselves many times and offer excellent performance in every size. The desired working parameters for roughing and finishing can be stored in the control, as can the desired working depth. The table is positioned manually.

- User-friendly CNC control
- Preloaded ball screws on all axes
- High-precision preloaded ball screws on Z-axis
- High quality components
- Integrated diagnostic system

TECHNICAL SPECS

WORKING AREA

Table dimensions	28 in x 47 in
Electrode holder-to-table distance	11.81 in - 34.25 in
Workpiece weight (max.)	4400 lbs
Quill stroke	12 in
Electrode weight (max.)	66 lbs

TRAVELS

Travel X-axis	27.6 in
Travel Y-axis	24 in

GENERATOR

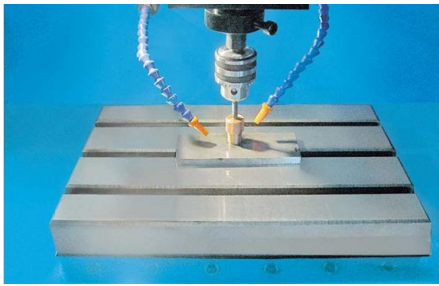
Generator power consumption	9 kVA
Removal rate (max.)	1.24 in ³ /min
Electrode wear, min.	≤ 0,2 %
Mean generator capacity	100 A
Generator weight	441 lb

ACCURACIES

Roughness	< 0,3 μm Ra
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MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	74 in x 65 in x 101 in
Weight	8360 lbs



ZNC 250 is shown



PRODUCT DETAILS

- User-friendly CNC control assists the user in the selection of work parameters
- The machine frame design incorporates modern aspects plus many years of manufacturing experience
- X and Y- axes are equipped with preloaded ball screws for low maintenance and high precision
- The main axis is positioned by a precision spindle, which has its own lubricant circuit - ensuring constant temperature conditions at the spindle, minimum friction and maximum precision
- The dielectric system is driven by a premium pump made by a renowned European manufacturer
- Machine operation is user-oriented and easy to learn
- Finely-incremented work parameters allow high powered material removal and finishing in one process
- Diagnostic information is very helpful

Economical Entry-Level Electric Discharge Technology

STANDARD EQUIPMENT

- Control unit
- Fire extinguishing system
- Work lamp
- Filter system
- Scales for X / Y- axis
- Chuck
- Operating tools
- Operator instructions

OPTIONAL EQUIPMENT

- Magnetic clamping plate, SKU : 250278
- E-ZNC 760L spare parts package for 5 years for part no. 100116, SKU : 259217
- Orbital head attachment with electrode holder, SKU : 253961