

## SKU : 131181

The hydraulic profile steel shears of the HPS H series cut and punch flat steel, bars and profiles extremely precisely and efficiently. Section steel shears like these are mainly used in locksmiths' shops, repair shops and in vehicle construction. As one- or two-cylinder, the construction impresses with its multifunctionality. It combines flat steel shears, notchers, hole punches and profile steel shears in one machine. The punching machine of the HPS series works with common punches and dies, which extends the range of applications of the machines.

- 5 workstations
- High cutting performance and compact dimensions
- Fast and precise work
- Complete set of blades for all functions
- Clean cuts and easy material handling



## TECHNICAL SPECS

### WORKING AREA

Number of hydraulic cylinders	1 positions
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### PUNCH PRESS

Pressure force	66 t
Punch capacity (max.)	1.1 in x 0.59 in
Diameter x thickness	1.5 in x 0.4 in
Throat	9 in
Stroke	2 in
Stroke number (at 20 mm stroke)	25 H/min
Working height	37 in

### STEEL CUTTER

Cutting capacity flat (max. width)	11.8 in x 0.6 in
Cutting capacity flat (max. thickness)	8 in x 1 in
Knife length	13 in
Cutting capacity round	2 in
Cutting capacity square	1 in
Steel cutter working height	37 in

### PROFILE CUTTER

Cutting capacity 90°	4.7 in x 4.7 in x 0.5 in
Cutting capacity 45°	2.8 in x 0.3 in
Profile cutter working height	44.49 in

### NOTCHER

Plate thickness (max.)	0.39 in
Width	2 in
Depth	4 in

### DRIVE CAPACITY

Motor rating hydraulic pump	5.4 Hp
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### MEASURES AND WEIGHTS

Overall dimensions (length x width x height)	58 in x 31 in x 63 in
Weight	3080 lbs

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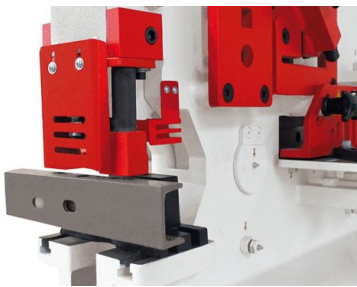
Cutting performance with material tensile strength	400 N/mm <sup>2</sup>
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• Models HPS 45H and HPS 60 H feature a powerful hydraulic cylinder • Models HPS 65 H, HPS 85 H, HPS 115 H and HPS 175 feature 2 hydraulic cylinders allowing simultaneous operation at 2 stations



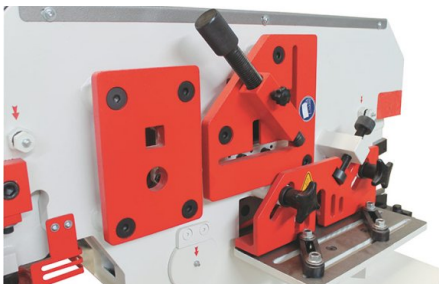
Back gauge with automatic cut activation



Notching station with safeguard



Hole punch station featuring large support table



Compact design and excellent rigidity

## PRODUCT DETAILS

### Flat Steel Cutters

- For strip steel, flat steel, wide flat steel
- Table with angular and linear stops
- Adjustable hold-down
- Lower knife provides 4 cutting edges

### Angular Profile Steel Cutters

- For angle steel sections
- Cut angle 90° and 45°
- Adjustable material guide plate

### Rod Steel Station

- For round and square steel
- Robust material guide plate

### Back Gauge

- Including swivel boom
- For use on Flat Steel, Angular Steel and Rod Steel Stations

### Hole Punch Station

- For punching round holes and slots in sheet metals, flat steel and U-section steel
- Table with adjustable angular stops
- Infinitely variable stroke adjustment
- Premium Kingsland tools
- Hydraulic overload protection

### Notching Station

- Rigid support table with adjustable stops

## STANDARD EQUIPMENT

Easy replaceable punch holder  
 Stamps and dies  
 Angle cutting blade  
 Flat bar cutting blade  
 Notching blade  
 Solid bar cutting blade  
 Manual back gauge (39")  
 Foot pedal with emergency stop button  
 Hook spanner wrench  
 Work lamp

## OPTIONAL EQUIPMENT

- UPN profile knives for HPS 60 H, SKU : 253586